



## 500 Series Hinged Security Screen Specification

### SECTION 1: GENERAL

#### **1.01 Description**

The 500 series operable aluminum security screen described in this specification provides a pleasing style and design while offering excellent physical deterrence against forcible entry through windows by potential vandals.

#### **1.02 Submittals**

- A. Manufacturers' submittals will include shop drawings, installation details and elevations showing the scope of the project.
- B. Samples of materials, frame sections, fasteners, corner sections, infill, color, etc. may be requested by client on a per job basis.

#### **1.03 Warranty**

Manufacturing materials and workmanship for the screens supplied by Harmony Products Inc. are warranted for one (1) year. Finish is warranted for one (1) year. Warranty does not cover abusive actions by others, deterioration of metals, metal finish fading and other materials beyond normal weathering.

### SECTION 2: PRODUCTS

#### **2.01 Acceptable Manufacturers**

Harmony Products, Inc.  
20 Church Road, PO Box 482, Emigsville, PA 17318  
(717) 767-2779 • (717) 767-2918 fax  
Website: [www.harmonyspi.com](http://www.harmonyspi.com)

#### **2.02 Main Frame**

The main frame member shall not be less than 1 1/8" in width, .050 min. wall thickness, and extruded 6063-T5 aluminum alloy. Corners shall be mitered, corner key inserted and mechanically crimped at each corner.

#### **2.03 Cover Plate**

To retain infill, a .075" thick aluminum cover plate with teeth running the length shall be attached to the main frame using hex head screws.

#### **2.04 Hinge**

The continuous aluminum piano hinge will be .050" thick. The hinge will be mounted in between the top and bottom guards using 3/16" pop rivets.

#### **2.05 Finish**

- A. The mainframe and infill shall receive a five stage pretreatment to thoroughly clean and prepare the surface to receive a baked on powder coating. This process provides a hard, durable, uniform and environmentally safe finish.
- B. Optional coatings available upon request.

#### **2.06 Infill**

- A. Screen Cloth
  - 1. Stainless steel 12x12x.028 wire mesh

Other infills may be available upon request

#### **2.07 Fasteners**

Infill will be fixed into place with hex head screws on approximately 4" centers.

#### **2.08 Hardware**

- A. Installation screws by others.
- B. Stainless Steel Slide bolts (2 per screen)
- C. Ball catches
- D. Optional hardware available upon request.

### SECTION 3: EXECUTION

#### **3.01 Inspection**

Verify that all openings are plumb, level and provide a solid anchoring surface in compliance with fit tolerances and approved shop drawings.

#### **3.02 Installation**

- A. Top guard will be fixed in place using appropriate fasteners and the bottom guard will be operable using slide bolts. You may need to drill holes so the slide bolts will be fully engaged.
- B. Installation shall be in accordance with specifications and approved shop drawings.
- C. Erect screens aligned, square, plumb and adequately anchored.
- D. Screens shall be adjusted, clean and in working order after completion of installation.