



TEST REPORT

SMA 6001-2021

REPORT No.: 30172.01-106-11

RENDERED TO: HARMONY SECURITY PRODUCTS
Emigsville, Pennsylvania 17318

PRODUCT TYPE: Security Sliding Screen Door

SERIES / MODEL: 500D

Test Completion Date: 1/23/2025

Reference must be made to Report No. 30172.01-106-11, dated 2/13/2025 for complete test specimen description and detailed test results.

CLIENT INFORMATION: HARMONY SECURITY PRODUCTS
Emigsville, Pennsylvania 17318

TEST LABORATORY: Molimo, LLC
1410 Eden Road
York, Pennsylvania 17402
717-900-6034

PROJECT SUMMARY:

PRODUCT TYPE: Security Sliding Screen Door

SERIES/MODEL: 500D

PROJECT SUMMARY:

Molimo, LLC was contracted to perform testing on the above referenced product. The results are tested values and were secured by using the designated test method.

PROJECT DETAILS:

Test Dates: 1/22/2025 – 1/23/2025

Test Record Retention End Date: 1/23/2029

Test Location: Molimo, LLC test facility in York, Pennsylvania.

Test Specimen Source: The test specimen was provided by the client. Representative samples of the test specimen will be retained by Molimo for a minimum of four years from the test completion date.

Drawing Reference: The test specimen drawings were supplied by the client. The test specimen construction was verified by Molimo and was found to be representative of the product tested. Test specimen drawings are located in Appendix B of this report.

WITNESSES:

The following representatives witnessed all or part of the testing.

Name	Company
Christopher Geesey	Harmony Security Products
Scott Beveridge	Harmony Security Products
Abram Diehl	Harmony Security Products
Kyriacos Philippou	Harmony Security Products
Justin Bupp	Molimo, LLC
Jordan Dinges	Molimo, LLC
Brett Shultz	Molimo, LLC

TEST METHOD:

SMA 6001-2021 "Specifications for Metal Protection Screens

TEST SPECIMEN DESCRIPTION:
PRODUCT SIZES:

Test Specimen				
Overall Area: 3.1 m ² (33.4 ft ²)	Width		Height	
	Millimeters	Inches	Millimeters	Inches
Overall Size:	1524	60	2038	80-1/4
Panel: (2)	757	29-13/16	1962	77-1/4

FRAME CONSTRUCTION:

Frame Member	Material	Detail
Head, Sill and Jambs	Aluminum	Extruded, sill utilized a sill roller adaptor
Corner Construction (Head and Jambs)	--	Miter-cut with metal corner key and (2) screws
Corner Construction (Sill and Jambs)	--	Butted with (2) screws

TEST SPECIMEN DESCRIPTION: (Continued)

PANEL CONSTRUCTION:

Panel Member	Material	Detail
Rails and stiles	Aluminum	Extruded with aluminum interlock at the meeting stiles fastened with evenly spaced screws
Corner Construction	--	Miter-cut with metal corner key and (4) screws per corner

REINFORCEMENT: No reinforcement was utilized.

INFILL DETAILS:

Description	Detail
Infill Type:	10 x 10 x 0.035" SST Wire mesh
Infill Attachment:	#10 x 5/8" hex head SST sheet metal screw located 1" from each end and 4" on center there after
Opening Size:	606 mm x 1813 mm (23-7/8" x 71-3/8")

WEATHERSTRIPPING:

Description	Quantity	Location
0.100" high polypile	2 Rows	Frame perimeter
0.100" high polypile	1 Row	Meeting stiles

HARDWARE:

Description	Quantity	Location
Dual metal rollers	8	Each end of the rails
Single handle (4) point integrated lock	1	40" From the bottom of the lock stile
Metal keeper	3	Lock jamb at the lock locations
Flush bolt	1	Each end of the passive panel meeting stile

TEST SPECIMEN DESCRIPTION: (Continued)

INSTALLATION: The specimen was installed into a Spruce-Pine-Fir wood buck. The rough opening allowed for a 1/4" shim space.

Location	Anchor Description	Anchor Spacing
Head and jambs	#6 x 1-5/8" dry wall screw	4" From each end and 12" on center there after
Sill	#6 x 1-5/8" dry wall screw	6" From each end and 12" on staggered there after

TEST RESULTS: The temperature during testing was 20° C (68° F).

IMPACT TEST:

Impact	Results	Allowable
Heavy: 100lbf-ft (136N-m)	Meets as Stated	<3" Deflection

FORCED ENTRY RESISTANCE TEST:

Forced Entry	Results	Allowable
Heavy: Load A & B Load B & C	Meets as Stated	Meets as Stated

A copy of this report, detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation will be retained by Molimo, LLC for the entire test record retention period. At the end of this retention period, the service life of this report will expire.

Results obtained are tested values and were secured by using the designated test methods. This test report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen(s) tested. This report may not be reproduced, except in full, without the written permission of Molimo, LLC.

For MOLIMO, LLC:



Justin L. Bupp
Manager-Product Testing



Robert J. Beatty
Project Manager

JLB:cmc

Attachments (pages): This report is complete only when all attachments listed are included.

Appendix-A: Alteration Addendum (1)

Appendix-B: Drawings (5)

This report was produced from controlled document template MMO 00012, Rev 4, 06/3/2021.

Revision Log

Rev. #	Date	Page(s)	Revision(s)
0	2/13/2025	All	Original Report Issue

Appendix A**Alteration Addendum**

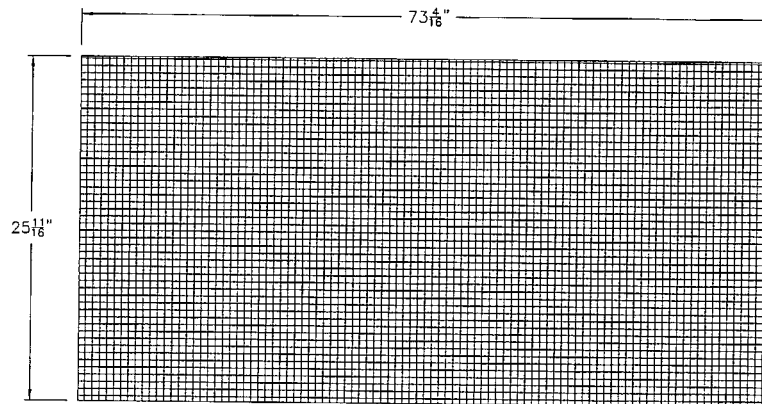
No alterations were performed.

Appendix B

Drawings

NOTE:

1. Mesh woven from .035" diameter UNS S30403 wire.
2. Mesh Count: 10 wires and spaces per 1" of width for both height (warp) and width (weft).
3. Nominal Open Area: 42.25%.
4. Mesh woven per IWMESS SPECIFICATION 2019-001 HEAVY MESH Rev 10.
5. Mesh Finish: Satin black polyester powder per AAMA-2604.



These drawings and specifications are the proprietary property of IWM International and may be used only for the specific purpose authorized in writing.

Molimo Architectural Products Testing	
Report #:	30172.01-106-11
Date:	2/7/2025
By:	J. Bupp

-		---	--/--/--	---	---
Revision	Description of Revision	Date	Dr. By	Appr. By	
Revisions					

TOLERANCES (EXCEPT AS NOTED)		IWM International 500 E. Middle Street, Hanover, Pa 17331			
0.0	- +/-	0.030	TITLE:		SIZE:
0.00	- +/-	0.015	IWMESS-10 Security Infill		A
0.000	- +/-	0.005	MATERIALS:		SCALE:
FRACTIONAL		See Notes	N.T.S.		DRAWN BY:
± 1/8"			APPROVED BY:		J. Hess
ANGULAR		DATE:	PART NUMBER:	SHEET	
± 1°		01-31-2025	3049482 - Rev0	1 OF 1	